



Legenda

L = Length of the fins

d = Distance of reinforcement

Lr = Reinforcement length

P = Spot welding pitch

H = Height of the reinforcement

n = Number of welds

L [mm]	d [mm]	Lr [mm]	P [mm]	H [mm]	n [mm]
400	WITHOUT REINFORCEMENT				
450					
500					
550					
600					
650					
700	175	350	50< <100	50	4
750	175	400		50	6
800	175	450		50	6
850	175	500		50	6
900	175	550		50	6
950	175	600		50	8
1000	175	650		50	8
1100	175	750		50	8
1200	175	850		50	10
1300	175	950		50	10
1400	175	1050		50	12
1500	175	1150		50	12
1600	175	1250		50	14