



Legenda

L = Length of the fins

d = Distance of reinforcement

Lr = Reinforcement length

P = Spot welding pitch

H = Height of the reinforcement

n = Number of welds

L [mm]	d [mm]	Lr [mm]	P [mm]	H [mm]	n [mm]
400	WITHOUT REINFORCEMENT				
450					
500	100	300	50< <100	50	4
550	100	300		50	4
600	100	300		50	4
650	100	450		50	6
700	100	500		50	6
750	100	550		50	6
800	100	600		50	8
850	100	650		50	8
900	100	700		50	8
950	100	750		50	8
1000	100	800		50	10
1100	100	900		50	10
1200	100	1000		50	12
1300	100	1100		50	12
1400	100	1200		50	14
1500	100	1300		50	14
1600	100	1300	50	14	